

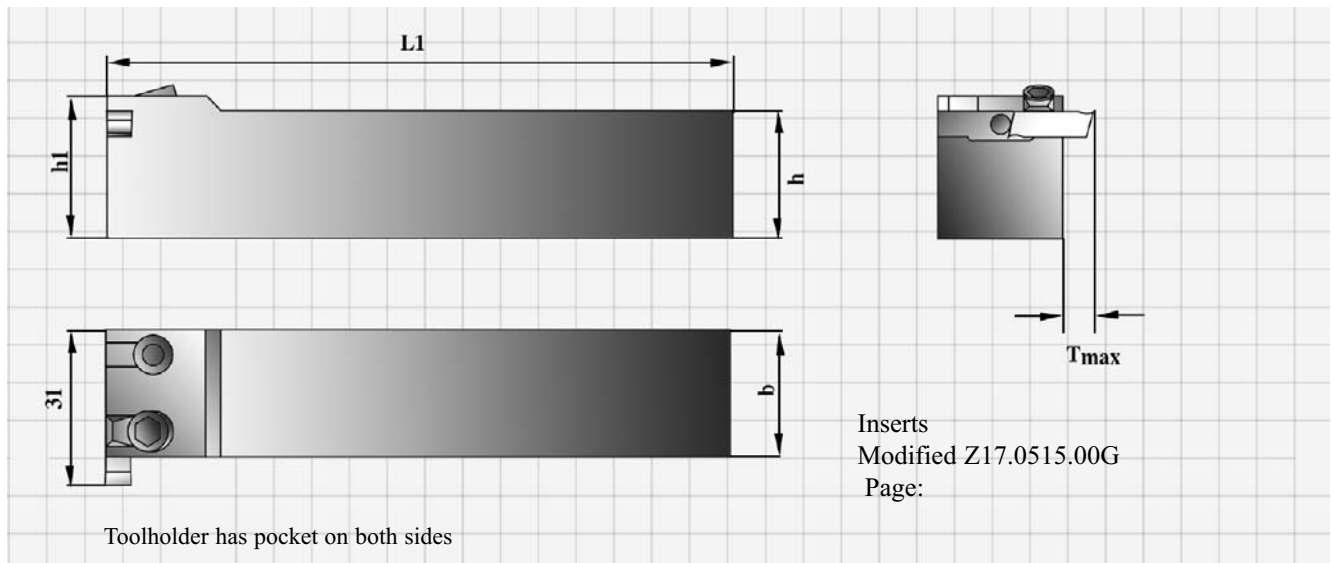
Premier

Manufacturers of Precision Ground Cutting Tools



Face Grooving
Zeta-Line
e - Catalogue

Type Z17 Toolholder



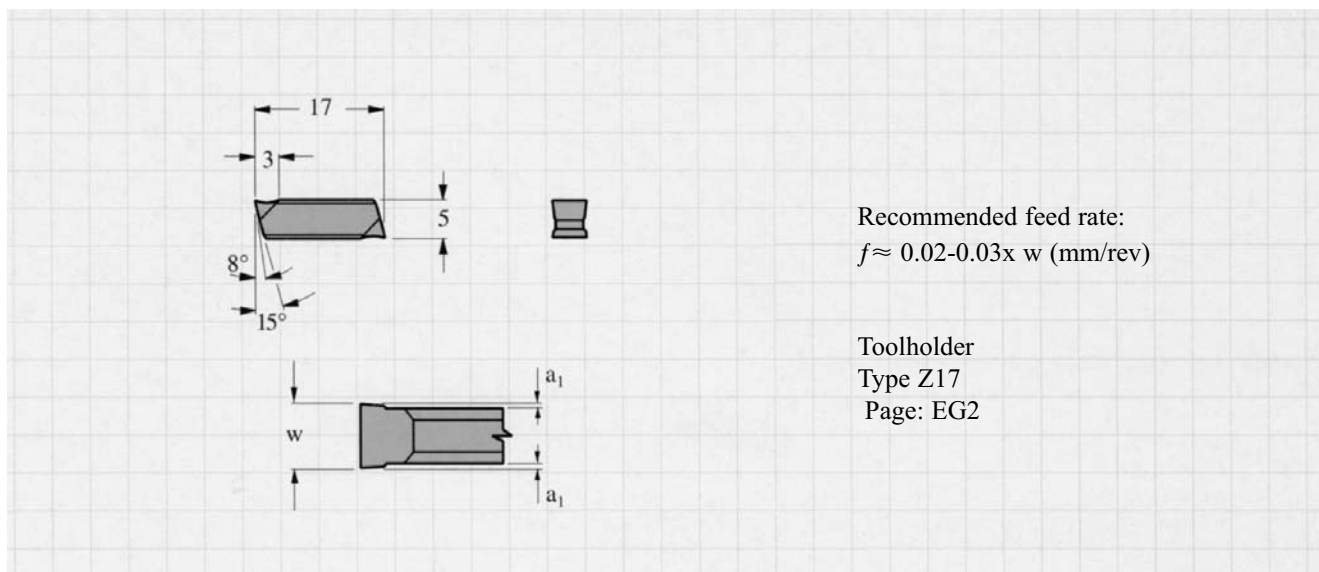
Toolholder

Part number	h1	h	b	L1	Tmax	
Z17.2025.04 AX	20	20	25	125	5.5	Modified Z17.0515.00G
Z17.2525.04 AX	25	25	25	125	5.5	

SPARE PARTS

- Clamp incl. Screw **Z17.4**
- Screw **ZM5 x 13.5 SW2.5**
- Wrench **SW2.5**

Type Z17.S Insert

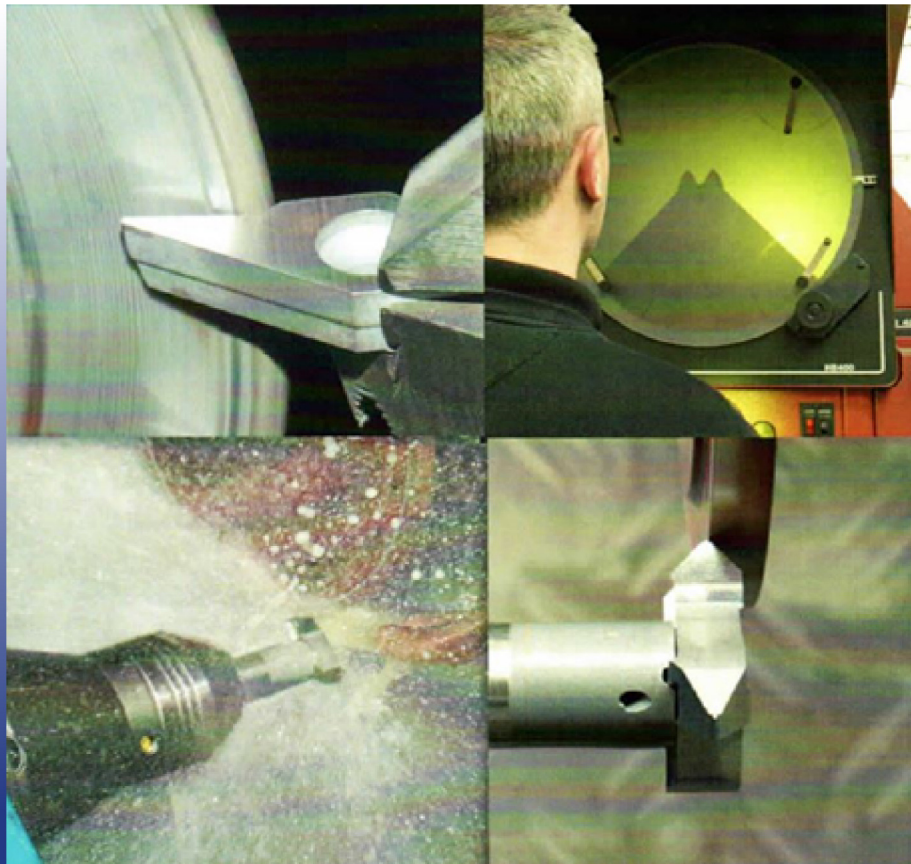


Grooving inserts for modification to special face grooving applications

Part Number	For Tool pocket size	Nominal width of groove	Width of cutting edge	Offset	Cutting edge corner	Available grades					
		m	w	a ₁		GF 25	GI 25	GN 35	GN 39	GX 75	GC 20 (Cermet)
		mm	-0,05 mm	-0,05 mm	mm x °						
Z17.0515.00 S	04	5,15	5,29	0,2	$\approx 0,05 \times 45^\circ$	●			●	●	



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